

VON ARDENNE 

# PHOTOVOLTAICS

VACUUM COATING  
EQUIPMENT & EXPERTISE

Coatings for sustainable success  
with highly productive equipment  
and low cost per watt

PHOTOVOLTAICS VACUUM COATING EQUIPMENT & EXPERTISE



# COATINGS FOR SUSTAINABLE SUCCESS WITH HIGHLY PRODUCTIVE EQUIPMENT

Electricity is a prerequisite for prosperity and progress. And electrical energy from renewable sources such as photovoltaics has become an essential building block in the energy mix. According to all forecasts, photovoltaics will be expanded to a much greater extent in the coming years.

The focus will be on two factors: higher productivity and increasing the efficiency of converting sunlight into electricity. At the same time, this increase in productivity and efficiencies must be accompanied by resource-conserving use of the necessary materials.

## Contribution to the expansion of photovoltaics

Our contribution is highly productive vacuum coating equipment, which our customers use to manufacture solar cells or solar modules. The systems are tailored to their requirements and are suitable for different materials and formats. And they are scalable, meaning that processes from research and pilot production can be transferred to larger plants for mass production.

Major international manufacturers of crystalline and thin-film solar modules use our equipment for their production. They benefit from our experience and expertise as market leader.

We work closely with our customers to develop the next generation of modules that will be even more efficient.

Equipment with high productivity due to short cycle times & high availability

Unique scalability of equipment & technologies

Our customers are leading due to low cost per watt

MARKET LEADERSHIP

N-TYPE TECHNOLOGY

> 35 GW\*

THIN-FILM PHOTOVOLTAICS

> 37 GW\*

\*PROVIDED CAPACITY



## BUILDING-INTEGRATED PHOTOVOLTAICS

Turning buildings into generators with functional layers for integrated solar cells

With integrated photovoltaics, the building envelope performs two functions: Protecting the building and generating electricity. However, the design freedom for architects should not be lost in the process. For this reason, the requirements for the cell and the front glass of the solar module are extremely high.

We offer vacuum coating systems that enable you to meet these requirements. Our systems ensure your production process, both for cell production and for glass coating. With extremely precise layer distribution of our deposition processes, even the highest demands on aesthetics can be met. In addition, you can also produce chromatic layers according to your specifications. The optical result is reproducible at any time with our equipment.

Aesthetic surfaces due to extremely high layer thickness homogeneity

Lower material costs due to high target utilization

High reproducibility of the different layers



## THIN-FILM PHOTOVOLTAICS

Efficient equipment for thin-film PV to make the most of the sun

As a thin-film solar module manufacturer, you need coating equipment you can rely on and that keeps pace with your growth.

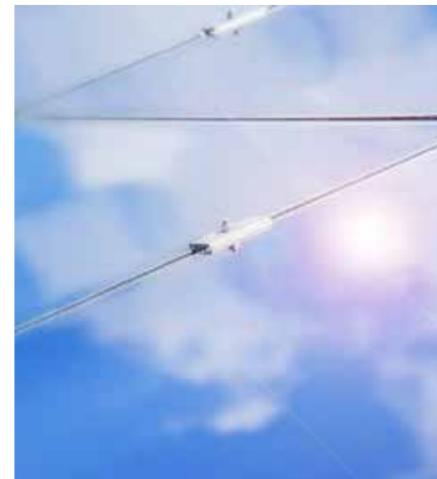
VON ARDENNE offers you proven PVD coating equipment, key components and technological know-how for all production stages of thin-film photovoltaics. Our laboratory and pilot systems use the same key components as our production equipment for the industry. Thus, you can test your applications under laboratory conditions. And you will save time when you want to scale up your products.

What makes our offer unique for you? We provide solutions for complex thin-film PV products.

Reliable & highly productive equipment: proven in industrial use

Systems keep pace with your requirements through upgrades & high scalability

Lowest cost of ownership and costs per Watt





## IBC SOLAR CELLS

Seed layers for the metallization of IBC solar cells:  
cost effective & in high quality

The world's most powerful PV modules today are made from IBC solar cells. IBC stands for interdigitated back contact. And the name indicates the special feature of these cells: their electrodes are located on the back.

This eliminates the otherwise visible metallic strips on the front, which has advantages for the efficiency and aesthetics of the cells.

We offer you suitable equipment so that you can produce the required thin films with PVD technologies cost-effectively and in high quality. Different materials like TCO (ITO, AZO), titanium, copper and aluminum can be deposited with one system.

Deposition of different materials  
in one coating system



High target utilization  
and best coating homogeneity on the  
market



Special carrier design  
for shunt-free coating



## HETEROJUNCTION SOLAR CELLS

Double-sided coating with TCO  
in one process

Heterojunction solar cells (HJT) combine the advantages of thin-film and silicon photovoltaics. With excellent electrical and optical properties in a very lean process flow, our customers achieve the highest efficiencies in the gigawatt production of bifacial solar cells.

We offer you sputtering equipment for the mass production of conductive oxide (TCO) layers for HJT silicon solar cells. You will benefit from our experience of having installed equipment with a capacity of over 70 gigawatts worldwide. Optimized processes and field experience ensure the best price-performance ratio on the market.

Deposition of TCO  
on one or both sides  
for up to 1.3 gigawatts per system



Can be combined with metallic layers  
as seed layer for galvanically applied fine  
line contacts



High target utilization  
and best layer homogeneity on the market



## TOPCON SOLAR CELLS

High-efficiency TOPCon solar cells  
by coating without back etching

N-type TOPCon solar cells offer numerous advantages over PERC solar cells, such as lower degradation and higher efficiency.

We have further developed the sputtering technologies that have proven themselves in VON ARDENNE systems for the mass production of heterojunction solar cells. As a result, we can also offer coating systems with a capacity of up to 1.3 gigawatts for customers in the TOPCon market.

The sputtering process allows the single-sided, full-surface coating of the solar cell rear side with tunnel oxide and a doped amorphous silicon layer in a highly productive inline process. The result is a significantly higher yield than with conventional PECVD and LPCVD processes.

Furthermore, with PVD, we can deposit the front- and rear-side SiNx layer in a single system. The combination of the two process steps - TOPCon and SiNx deposited with PVD - leads to a silane- and phosphine-free production.

Highest cell efficiencies  
with high productivity



Entire TOPCon layer stack in one step:  
silicon oxide & amorphous silicon



Higher safety: silane- and  
phosphine-free production  
through PVD process without toxic or  
flammable gases



## PEROVSKITE TANDEM SOLAR CELLS

Establishing pilot production for tandem cells  
with joint process development

Do you want to push the technical limits of a solar cell? Would you like to set up a pilot production for perovskite tandem solar cells? Realize the next generation of solar cells with scalable vacuum coating equipment.

VON ARDENNE will support your scientists and process engineers in finding the processes for perovskite absorber deposition as well as ETL, HTL and recombination layers.

Benefit from our expertise in photovoltaics through hundreds of installed systems in more than 20 years. VON ARDENNE provides you with thermal evaporation and sputtering processes. They will put you in a position where you can realize your cell production on a mega and gigawatt scale and in a reliable and repeatable way.

Alternatively, we can combine PVD technology with other processes such as Vapor Transport Deposition (VTD), spin coating or slot die coating.

Experienced partner for  
scalable process development  
from single wafer processes to megawatt to  
gigawatt



... with highest possible cell efficiency  
of over 30 percent



... at competitive costs  
per watt peak



# HISS

## HIGHLY FLEXIBLE & SCALABLE INLINE SYSTEMS

for horizontal substrate transport

The HISS is a modular coating system for the horizontal coating of substrates. It is the perfect choice if you are looking for highly flexible production equipment with a small or medium throughput equipped with proven technology.

Thanks to its modular design, the HISS can be configured according to your needs. We offer various basic configurations of the system such as the single-ended version for a smaller production scale.

The system offers a high process flexibility for sputter processes and evaporation processes as well as various pre- and post-treatment methods.

The flexible and dynamic design of the system with standardized modules enables custom-made configurations. That means that the system can be adapted to new processes or requirements. Therefore, our customers are able to act very dynamically and can adapt to the evolution of their product.

Double-sided or single-sided coating to suit your substrate & process requirements



High flexibility in process technology and equipment configuration



Ideal for R&D up to series production through easily scalable processes



### HISS|300

- Focus on research and development of new coating systems or improvement of existing ones
- Testing of different process technologies with low space requirements
- Scalability to small series and production due to platform approach



### HISS|600

- Focus on developing new or improving existing coating systems
- Possibility of testing in small series and, if required, 24/7 production
- Scalability to larger system concepts due to platform approach

## APPLICATIONS



ADVANCED PANEL-LEVEL PACKAGING



RADAR ANTENNAS



METALLIC BIPOLAR PLATES



PRINTED CIRCUIT BOARDS



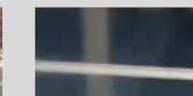
IBC SOLAR CELLS



TOPCON SOLAR CELLS



HETEROJUNCTION SOLAR CELLS



PEROVSKITE TANDEM SOLAR CELLS



POWER ELECTRONICS



## TECHNICAL DATA

Subject to change without notice due to technical improvement.

### Substrates

Glass, polymers, metals, silicon wafers

### Coating area

HISS|300: up to 300 mm x 300 mm,  
900 mm x 300 mm on request  
HISS|600: up to 1000 mm x 600 mm

### Deposition arrangement

Double-sided or single-sided

### Substrate temperature

RT ... 250°C

### Deposition technology

Magnetron sputtering, linear evaporation, pre- and post-treatment

### Transport type

Carrier or glass transport

### Loading & unloading

Optional automation by robot

### System control

Siemens SPS and WinCC

# GC120VCR

## PROVEN COATING SYSTEM FOR DISPLAYS

With high productivity

With the GC120VCR, we offer you a reliable system for the deposition of thin metal and oxide layer systems on flat glass or substrates made of other materials.

The substrates are guided vertically through the system in a carrier. After coating, the carrier is transported back to the start by a return system. This saves you time and manpower.

VON ARDENNE is a leader in developing and manufacturing of large-area coating lines. Therefore, we were able to incorporate our extensive knowledge and experience with PVD technologies into this platform. The reliability of the system has been proven and confirmed in the display industry.

High productivity

due to scalability, modular design & short cycle times



Small footprint

due to vertical chamber orientation



Low defect rates

due to vertical orientation



## APPLICATIONS



AUTOMOTIVE DISPLAYS



DISPLAYS FOR CONSUMER ELECTRONICS



THIN-FILM PHOTOVOLTAICS



SMART GLASS



## TECHNICAL DATA

Subject to change without notice due to technical improvement.

### Substrates

Glass

### Coating area

Up to 1280 mm x 1650 mm

### Deposition arrangement

Double-sided, pulsed DC, AC or bipolar

### Substrate temperature

RT / 200°C / 400°C

### Deposition technology

Magnetron sputtering, linear evaporation pre- and post-treatment

### Transport type

Inline, carrier-based

### Loading & unloading

Optional automation by robot

### System control

Siemens SPS and WinCC

# PIA|NOVA

## PROVEN COATING SYSTEM

For solar applications

If you are looking for a highly productive and flexible production system combined with proven technology and design, the PIA|nova® is our answer.

The PIA|nova® is a horizontal glass coating system based on a modular platform. With this system, VON ARDENNE offers you standard, yet flexible, manufacturing equipment for depositing thin films using physical vapor deposition (PVD) technology.

We have incorporated our vast process know-how into this platform, gained from hundreds of industry-proven glass and photovoltaic coating systems.

Tried and tested  
in the industry for many years



Reliable  
due to extensive process know-how



Flexible  
through modular design



## APPLICATIONS



THIN-FILM PHOTOVOLTAICS



PEROVSKITE TANDEM SOLAR CELLS



## TECHNICAL DATA

Subject to change without notice due to technical improvement.

### Substrates

Glass

### Coating area

Up to 1650 mm x 1400 mm

### Deposition arrangement

Sputter down, DC, pulsed DC, AC

### Substrate temperature range

RT / 200°C / 400°C

### Deposition technology

Magnetron sputtering, planar or rotatable targets (single or dual)

### Transport type

Inline

### System dimensions (L x W x H)

Customized x 9 m x 2.8 m

### System control

PLC, Siemens S7

# XEA|NOVA L

## HIGHLY PRODUCTIVE & HIGHLY PROFITABLE

Double-sided coating on large areas

If you are looking for a highly productive and flexible production system combined with proven technology and design, the XEA|nova L is the perfect choice.

The inline coating system is based on our patented coating technology for large substrate areas. The system is wide and can therefore process many substrates simultaneously. Therefore, it is particularly suitable for applications with high productivity at very low costs. With the XEA|nova L, you can coat silicon wafers or other small substrates. It is also suitable for very thin substrates.

Thanks to its modular design, the XEA|nova L can be equipped with rotatable magnetrons for the sputter deposition of high performance TCO layers or various other materials such as metals and metal oxides. It can also be adapted for other deposition technologies. Substrates can also be pre-treated in the system by cleaning or etching, either under vacuum or before entering the vacuum.

Exceptionally productive  
due to large width



Easily adaptable to new  
processes & requirements  
due to flexible & modular design



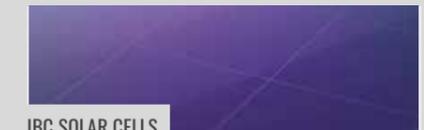
Low downtime  
due to quick and easy maintenance



## APPLICATIONS



METALLIC BIPOLAR PLATES



IBC SOLAR CELLS



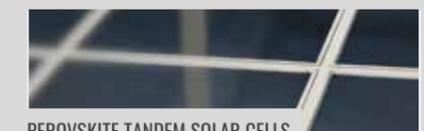
BUILDING-INTEGRATED PV



TOPCON SOLAR CELLS



HETEROJUNCTION SOLAR CELLS



PEROVSKITE TANDEM SOLAR CELLS



## TECHNICAL DATA

Subject to change without notice  
due to technical improvement.

### Substrates

Silicon wafers (M2, M4, M6, M10, G12, triple-cut-formats), metals

### Coating area on carrier

≈ 1.5 m x 2.3 m, e.g. (9 x 12) for M6-wafers

### Deposition arrangement

Double-sided or single-sided

### Deposition technology

Magnetron sputtering,  
alternative technologies upon request  
(e.g. linear evaporation, Ion etching)

### Transport type

carrier-transport

### Loading & unloading

Automated substrate loading & unloading  
Automated carrier return system

### System control

Siemens SPS and WinCC

# GIGA|NOVA

## EXTREMELY PRODUCTIVE & HIGHLY PROFITABLE

Wafer coating on extremely large areas

If you are looking for highly productive coating systems for solar cell production with an annual capacity of up to 1.3 gigawatts, the GIGA|nova horizontal wafer coating system is the perfect choice. There is no comparable carrier-based system on the market with a higher throughput.

The inline coating system is based on our patented coating technology for large substrate areas. The system is very wide and can therefore process many substrates simultaneously. It is therefore particularly suitable for applications with high productivity at very low costs and is suitable for single- as well as double-sided wafer coating.

Thanks to its modular design, the GIGA|nova can be equipped with magnetrons with rotating targets for single-sided sputter deposition or with linear evaporators for thermal evaporation.

The GIGA|nova benefits from the experience we have gained in delivering more than 300 coating systems for high-volume production to companies in the photovoltaic industry.

Low cost of ownership  
through extremely high productivity



Easily adaptable to new  
processes & requirements  
due to flexible & modular design



High uptime  
due to quick & easy maintenance



### GIGA|nova SCX

- With the GIGA|nova SCX, you can coat silicon wafers on one side
- For TOPCon or IBC TOPCon: tunnel oxides and n- or p-doped silicon
- For IBC: metal layers
- For tandem perovskites (2T): ETL, HTL, absorber, TCO or recombination layers



### GIGA|nova DCX

- With the GIGA|nova DCX, you can coat silicon wafers on both sides
- For HJT: transparent conductive oxide layers
- For TOPCon: front and rear site SiN<sub>x</sub> layers
- For double-sided TOPCon: tunnel oxides and n- or p-doped silicon

## APPLICATIONS



IBC SOLAR CELLS



TOPCON SOLAR CELLS



HETEROJUNCTION SOLAR CELLS



PEROVSKITE TANDEM SOLAR CELLS



## TECHNICAL DATA

Subject to change without notice  
due to technical improvement.

### Substrates

Silicon wafers, glass

### Coating area

GIGA|nova SCX: up to 2700 mm x 3100 mm

GIGA|nova DCX: up to 2800 mm x 3600 mm

### Deposition arrangement

Single sided (from up to bottom)

### Substrate temperature

RT ... 250°C

### Deposition technology

Magnetron-sputtering, other technologies  
on request (e.g. linear evaporation, ion  
etching)

### Transport type

Single-sided, carrier-based

### Loading & unloading

Optional automation

### System control

Siemens PLC and WinCC

# XENIA

## HIGHLY PRODUCTIVE AT LOWEST COSTS OF OWNERSHIP

Large-area vacuum coating on glass

If you are looking for highly productive and flexible production equipment combined with proven technology and design, then the XENIA is the perfect choice.

The XENIA is an inline coating system based on our proprietary large-area coating technology. As the coater is very wide and can therefore process many substrates at the same time, it is especially suited for high productivity applications at very low costs. It is suited for large-area glass substrates.

The XENIA benefits from our experience gained from delivering more than 300 coating systems to the photovoltaics industry.

Exceptionally productive  
due to large width & short cycle time



Easily adaptable to new  
processes & requirements  
due to flexible & modular design



Superb reliability  
due to proven & robust design & manufacturing  
experience



## APPLICATIONS



IBC SOLAR CELLS



THIN-FILM PHOTOVOLTAICS



PEROVSKITE TANDEM SOLAR CELLS



## TECHNICAL DATA

Subject to change without notice  
due to technical improvement.

### Substrates

Glass

### Coating area

Up to 2000 mm x 2400 mm

### Deposition arrangement

Single-sided, sputter down

### Substrate temperature

RT / 200°C / 400°C

### Deposition technology

Magnetron sputtering, planar or rotatable

### Transport type

Inline

### System dimensions (L x W x H)

Customized (min. 20 m) x 16.5 m x 3.5 m

### System control

PLC, Siemens S7

# FOSA MX

## HIGHLY PRODUCTIVE ROLL-TO-ROLL COATING

With modular equipment

The FOSA MX is a web coating system with a modular design. It is ideal for high-volume production and can be configured with up to three separate coating chambers. Furthermore, it features an advanced maintenance concept.

The FOSA MX is engineered for minimized downtime for complex layer stacks, such as anti-reflex and window films.

VON ARDENNE is a leading supplier of large-area coating systems that have been proven in the industry. Therefore, we were able to incorporate extensive technological knowledge and experience in handling film substrates into this platform.

High flexibility  
through many configuration options



Saves time & effort:  
coil exchange without evacuating process chamber



Low downtime  
due to quick & easy maintenance



## APPLICATIONS



LITHIUM-ION BATTERIES



PEROVSKITE TANDEM SOLAR CELLS



## TECHNICAL DATA

Subject to change without notice  
due to technical improvement.

### Substrate material

PET

### Good coating width

1.56 m

### Web thickness

125 µm

### Coating speed

Dry index matching ITO: 10 m/min

Cu metal mesh: 2.4 m/min

(values refer to FOSA MX 1600 D10)

# OUR STRENGTHS



## IN-HOUSE TECHNOLOGY & APPLICATION CENTER

- ☞ Sample coatings of customer applications
- ☞ Development of customized layer stacks
- ☞ Product & process verification and optimization
- ☞ Testing of new technologies and components



## GLOBAL PROJECT EXPERIENCE

VON ARDENNE equipment is used in over 50 countries.

We have established an installed base of hundreds of coating systems worldwide, ranging from small tools to equipment for large-area coating applications for several markets.



## CLOSE PARTNERSHIP

VON ARDENNE has a network of partners for even more profound R&D work and to identify future technologies. It consists of:

- ☞ Fraunhofer Institutes
- ☞ Institutes of the Helmholtz Association
- ☞ Universities
- ☞ Companies



## PROFESSIONAL SIMULATION SUPPORT

We offer professional simulation technology to ensure best process quality with regards to plasma, heat and cooling. Furthermore, our simulation tools help demonstrate, develop and improve layer properties and define or optimize processes, details and the performance of our systems.



## COMPREHENSIVE SERVICE PORTFOLIO

- ☞ VON ARDENNE service hubs around the world
- ☞ On-site service
- ☞ Remote access by our technology department
- ☞ Regular technical and technological trainings
- ☞ Spare & wear part warehouse close to customers
- ☞ Lifecycle extension of wear parts



## UPGRADES & RETROFITS

As soon as your business is growing, your VON ARDENNE equipment will grow accordingly - thanks to its modular design and the upgrades we provide. We will also supply you with the necessary technology upgrades if you decide to change your applications.

Furthermore, when your equipment is ageing, we will retrofit your systems with new components, no matter if they are VON ARDENNE or third-party machines.



PRODUCT TOPICS



PRODUCT INDEX



COMPONENTS



vonardenne.com

## WHO WE ARE & WHAT WE DO

VON ARDENNE develops and manufactures industrial equipment for vacuum coatings on materials such as glass, wafers, metal strip and polymer films. These coatings give the surfaces new functional properties and can be between one nanometer and a few micrometers thin, depending on the application.

Our customers use these materials to make high-quality products such as architectural glass, displays for smartphones and touchscreens, solar modules and heat protection window film for automotive glass.

We supply our customers with technologically sophisticated vacuum coating systems, extensive expertise and global service. The key components are developed and manufactured by VON ARDENNE itself.

Systems and components made by VON ARDENNE make a valuable contribution to protecting the environment. They are vital for manufacturing products which help to use less energy or to generate energy from renewable resources.



SALES CONTACTS



SERVICE CONTACTS

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